# PhD Open Days

# **Development of porous materials for sustainable water purification**

# CHEMICAL ENGINEERING

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#### Introduction

#### **Textile industry**

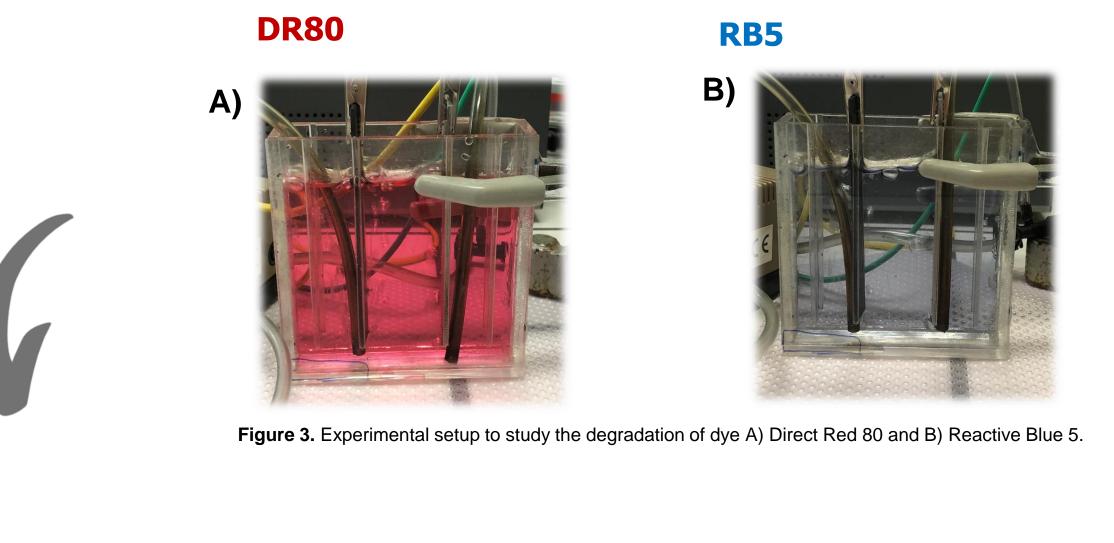
In the textile sector, in addition to consuming a lot of water during the manufacturing process, it also releases a lot of trash and pollutants in its effluent. During the dyeing process, the dyes are hydrolysed, and as a result, about 10% to 15% of the initial amount of dye remains unused and is discharged into the effluents, with dye concentrations in textile wastewater in the range of 10 - 200mg/L [1]. However, even at low concentrations, many dyes are visible in water due to the presence of chromophore groups, not only causing aesthetic damage, but preventing light penetration, impairing the photosynthesis process and consequently reducing dissolved oxygen levels, inhibiting plant growth and increasing bioaccumulation and recalcitrance [2–4]. On the other hand, these low biodegradable compounds act as toxic, mutagenic and carcinogenic agents, persisting in the environment for a long period of time and resulting in a high incidence of diseases, which have already been reported by workers in this industry [2,5–7].

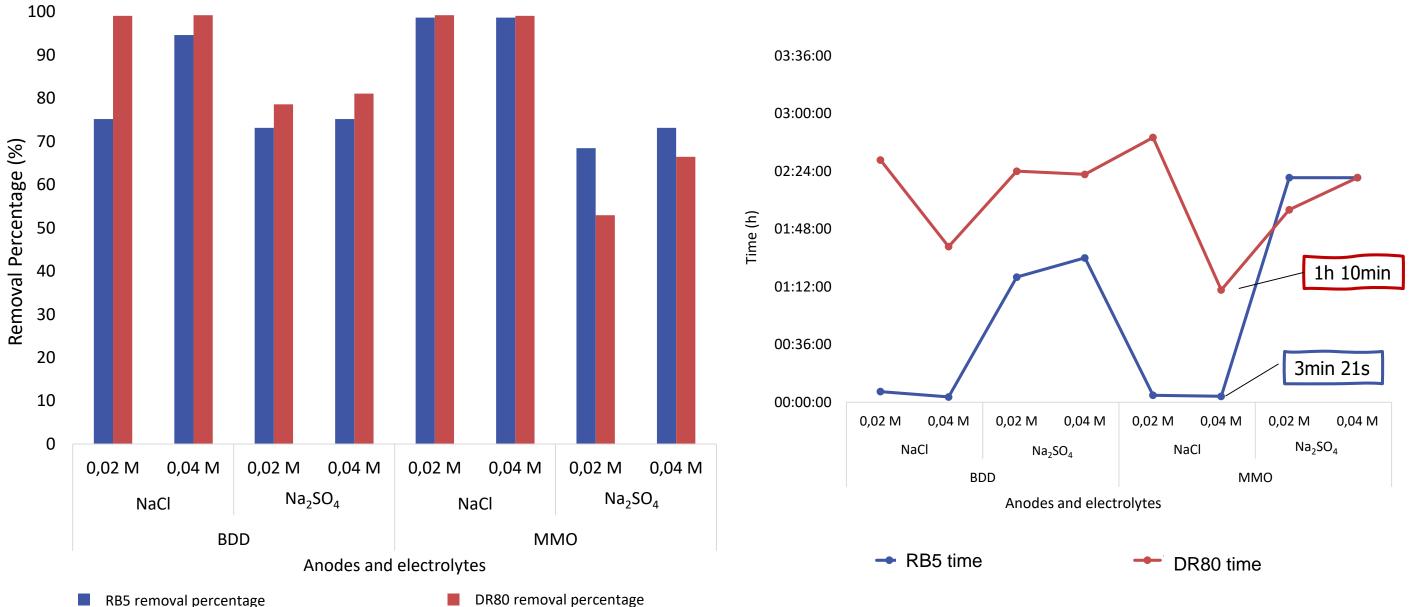
#### **Adsorbent material**

Removal of textile dyes, Direct Red 80 (DR80) and Reactive Blue 5 (RB5), from water using the poly(ionic liquid)  $Poly[pyr_{11}][NTf_2]$  by adsorption.

## Dye degradation and electrochemical regeneration

Study of the ideal conditions to degrade DR80 and RB5 dyes by 2D electrooxidation





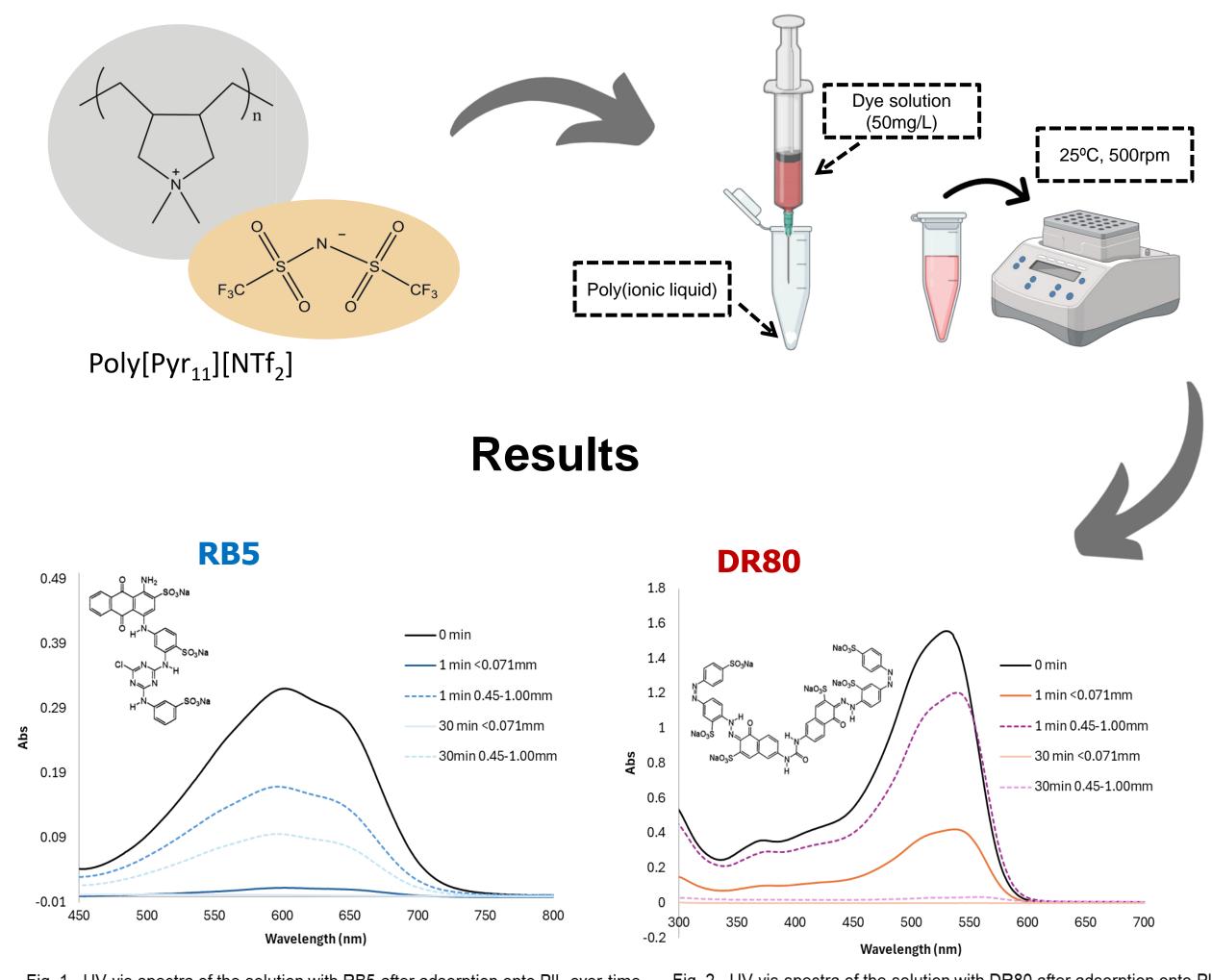


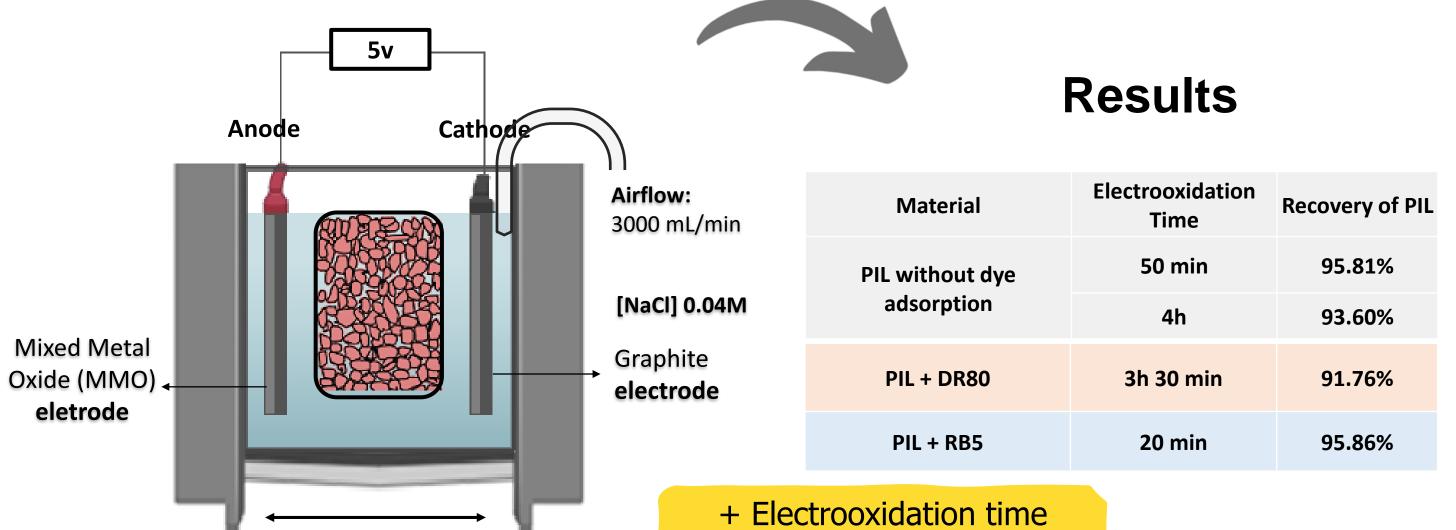
Fig. 1 - UV-vis spectra of the solution with RB5 after adsorption onto PIL over time. Fig. 2 - UV-vis spectra of the solution with DR80 after adsorption onto PIL over time.

Extraction efficiencies for DR80 were 99.3% and 88.3%, and for RB5, 99.4% and 97.0%, using particle sizes <0.071 mm and 0.45-1.00 mm, respectively, after 30 minutes **Figure 4.** Time taken to oxidize the dyes and percentage of removal for different types of anodes, boron doped diamond (BDD) and mixed metal oxide (MMO), different types of electrolytes (NaCl and Na<sub>2</sub>SO<sub>4</sub>) and their concentrations (0.02 M and 0.04 M).

The best results were achieved with 0.04M Na<sub>2</sub>SO<sub>4</sub> and MMO as the anode, obtaining 98.66% removal of RB5 in 3m21s and 99.07% removal of DR80 in 1h10m.

### **Electrochemical Regeneration**

3D electrooxidation for the degradation of dyes and regeneration of  $Poly[pyr_{11}][NTf_2]$  with particle size of 0.45-1.00mm.



Inter-electrode distance of 2.2cm + Po

+ Polymer loss

#### References

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